

$\sqrt{\text{Ra } 6,3} (\checkmark)$

Перв. примен.

Справ. №

KT 9681-12695.003 МД

Technical drawing of a mechanical part, likely a finger (Палец), showing a cross-section with dimensions and material specifications.

Dimensions and features:

- Overall width: 25
- Inner hole diameter: $\varnothing 47$
- Outer hole diameter: $\varnothing 66$
- Inner hole depth: 19
- Inner hole radius: R5
- Inner hole chamfer: 2 рад.
- Inner hole diameter: $\varnothing 9$; $\varnothing 15 \times 9$
- Inner hole chamfer: 3 отв.
- Inner hole radius: R7
- Inner hole chamfer: 14
- Inner hole chamfer: 80°

Material and processing requirements:

- 42...47 HRC, резьбу предохранить.
- H14; h14; $\pm IT14/2$.
- Покрывание Хим. Окс. прм. ГОСТ 9.306-85.
- Острые кромки притупить.